Environments that Inspire

On-campus living is key to facilitating student development and full engagement in any academically-focused community. To find your inspiration, be sure to visit our gallery at saudereducation.com/gallery.

<table>
<thead>
<tr>
<th>SMALL SCALE</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Autumn</td>
<td>13</td>
</tr>
<tr>
<td>Bistro</td>
<td>17</td>
</tr>
<tr>
<td>Chandler</td>
<td>17</td>
</tr>
<tr>
<td>Dalton</td>
<td>17</td>
</tr>
<tr>
<td>Delta</td>
<td>17</td>
</tr>
<tr>
<td>Element NEW!</td>
<td>17</td>
</tr>
<tr>
<td>Encore</td>
<td>5</td>
</tr>
<tr>
<td>Horizon</td>
<td>13</td>
</tr>
<tr>
<td>PlyFold</td>
<td>13</td>
</tr>
<tr>
<td>PlyLok</td>
<td>7</td>
</tr>
<tr>
<td>PlyWedge</td>
<td>10</td>
</tr>
<tr>
<td>Trey®</td>
<td>5</td>
</tr>
<tr>
<td>Upland</td>
<td>14</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>FULLY RENEWABLE</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Allure</td>
<td>34</td>
</tr>
<tr>
<td>Bridge</td>
<td>34</td>
</tr>
<tr>
<td>Cavetto</td>
<td>36</td>
</tr>
<tr>
<td>Hale Benches NEW!</td>
<td>33</td>
</tr>
<tr>
<td>Latitude NEW!</td>
<td>30</td>
</tr>
<tr>
<td>Moment</td>
<td>34</td>
</tr>
<tr>
<td>Puzzle</td>
<td>26</td>
</tr>
<tr>
<td>Rally</td>
<td>21</td>
</tr>
<tr>
<td>Rally Privacy NEW!</td>
<td>21</td>
</tr>
<tr>
<td>Reflect</td>
<td>34</td>
</tr>
<tr>
<td>Upholstered Benches NEW!</td>
<td>33</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>COMPONENT REPLACEABLE</th>
<th>40</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chill NEW!</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>TRADITIONAL UPHOLSTERY</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Canyon</td>
<td>43</td>
</tr>
<tr>
<td>Kirby</td>
<td>43</td>
</tr>
<tr>
<td>Eva NEW!</td>
<td>45</td>
</tr>
<tr>
<td>Lexington NEW!</td>
<td>45</td>
</tr>
<tr>
<td>Morgan NEW!</td>
<td>45</td>
</tr>
<tr>
<td>Rio</td>
<td>43</td>
</tr>
<tr>
<td>Wiltshire NEW!</td>
<td>45</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>PERSONALIZED FURNISHINGS</th>
<th>47</th>
</tr>
</thead>
<tbody>
<tr>
<td>Personalized Furniture</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>OCCASIONAL TABLES</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Ally NEW!</td>
<td>50</td>
</tr>
<tr>
<td>Amigo</td>
<td>50</td>
</tr>
<tr>
<td>Canton</td>
<td>50</td>
</tr>
<tr>
<td>Drum &amp; Cube.</td>
<td>53</td>
</tr>
<tr>
<td>Fuse NEW!</td>
<td>50</td>
</tr>
<tr>
<td>Legacy</td>
<td>49</td>
</tr>
<tr>
<td>Manhattan</td>
<td>49</td>
</tr>
<tr>
<td>Rowan</td>
<td>52</td>
</tr>
<tr>
<td>Soho</td>
<td>53</td>
</tr>
<tr>
<td>Sprout Tables &amp; Stool</td>
<td>50</td>
</tr>
<tr>
<td>Trumpet &amp; Disc.</td>
<td>50</td>
</tr>
<tr>
<td>4200 Series</td>
<td>50</td>
</tr>
<tr>
<td>4500 Series</td>
<td>49</td>
</tr>
<tr>
<td>4600 Series</td>
<td>49</td>
</tr>
<tr>
<td>4700 Series NEW - SOLID SURFACE!</td>
<td>49</td>
</tr>
<tr>
<td>6100 Series</td>
<td>52</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>GENERAL PURPOSE TABLES</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Ally NEW!</td>
<td>55</td>
</tr>
<tr>
<td>Fuse NEW!</td>
<td>55</td>
</tr>
<tr>
<td>Rowan</td>
<td>55</td>
</tr>
<tr>
<td>Tapered Leg Tables</td>
<td>55</td>
</tr>
<tr>
<td>Trumpet &amp; Disc.</td>
<td>55</td>
</tr>
<tr>
<td>Tubular Tables</td>
<td>55</td>
</tr>
<tr>
<td>Wood Tables Bases &amp; Table Tops</td>
<td>55</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>STUDENT ROOM FURNITURE</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Beechwood</td>
<td>60</td>
</tr>
<tr>
<td>Espresso</td>
<td>72</td>
</tr>
<tr>
<td>Legacy</td>
<td>74</td>
</tr>
<tr>
<td>Mattresses</td>
<td>75</td>
</tr>
<tr>
<td>Merit</td>
<td>66</td>
</tr>
<tr>
<td>Raised Beds</td>
<td>67</td>
</tr>
<tr>
<td>Universal Bed Accessories NEW!</td>
<td>77</td>
</tr>
<tr>
<td>zTrak Bed System</td>
<td>59</td>
</tr>
</tbody>
</table>
Small scale
Trey® multifunction task chair

Trey has a unique, patented design and is one-of-a-kind. One easy pull to the release handle transforms from task chair to floor rocker and table/stool. The perfect space saving 3-in-1 chair.

Encore task chair

Love Trey, but looking for a chair that doesn’t come apart? Encore has the function, quality and comfort of Trey in a one-piece design. (Encore does not separate into floor rocker and table).
1. PlyLok Counter Stool 7223712 w/AWBL Ladder Back
**PlyLok chairs & stools**

Durable, functional and comfortable, PlyLok is also the most configurable chair available. Multiple back styles offer variety and frame styles include Side, Arm, Sled, 2-Position, 3-Position, Counter and Bar Stools.

Can your chair survive a fall?
1. PlyWedge 2-Position Chair 7028860 | 2. PlyLok 3-Position Chair 7028962 w/AWBM Back
Style & Strength
PlyWedge chairs

The PlyWedge Series is designed with style and strength in mind, featuring our unique one-piece side frame construction.

PlyWedge 2- and 3-Position chairs provide back or back-and-forward rocking positions to maximize comfort and function when studying or socializing.
1. Autumn Arm Chair 7329800
Horizon chairs

Autumn chairs

PlyFold folding chair
Upland Low Back Option

The Upland Series offers durable seating with contemporary styling and options to create your own unique look. 2-seat widths, multiple back materials and color options, and 3 different frame styles with multiple color choices are available.
Sustainable Seating

All Upland chairs are manufactured with seat pans that are made from 100% recycled plastic of which 55% is post consumer. The seat pan is free of toxic byproducts and any manufacturing waste is returned to the process. The plastic seat pan has a smooth surface that makes it easier to clean and gives a more finished look.
1. Tubular T-Base Table 862430RET
2. Delta 4-Leg Arm Chair w/Casters 82DT25US
Delta chairs

The Delta Series offers durable seats that are able to nest together, providing functional seating options for a wide range of applications.

Chandler & Dalton chairs

Bistro chairs & stools

Element chairs
Fully renewable
Looking for a unique fabric pattern? **Consider Doodle!**

An exclusive fabric pattern to Sauder Education®.

Doodle is made in the USA with domestic yarns.
Note: Retrofitting existing Rally units with privacy walls is not available.
The Rally Collection is completely replaceable for a variety of spaces - use as a freestanding chair, loveseat or sofa piece, or combine modular units to create sectional groupings.

Rally units are available with 4 interchangeable arm styles. As well as a variety of options for endless design possibilities.

Renewable design features hook-and-loop upholstery and secure components with hidden interlocking metal fasteners for easy removal and replacement.

The Rally Privacy Collection provides a place for separation and less distraction. Multiple models can be creatively combined to provide seating zones in larger spaces. Consider adding power to your furniture. Wall panels, arms and cushions are component replaceable for ease of style and updates.
Endless Design Possibilities

1. Rally Corner Chair 64441
2. Rally Integrated Table 64500
3. Rally Armless Chair 64401
4. Rally Ottoman w/Uph Top 64-OT
Rally Arm Styles

Armless  Embrace Arm  Aspire Arm  Indulge Arm  Compose Arm

Rally Width Options

One Seat  Two Seats  Three Seats

Rally Foot, Leg & Base Options

Wood Foot  Square Metal Leg  Round Metal Leg  Locking Caster  Sled Base  Sled Foot

not available  not available  only available  not available  on loveseat, sofa or privacy models  on round ottomans

Rally Integrated Table

See how easy it is to arrange and rearrange your spaces with the Rally Collection!
Rally Ottomans

1. Rally Round End Table Ottoman 6422-ET-OT  
2. Rally Compose Chair 64241  
3. Rally Round Ottoman 6436-OT  
4. Rally Square Ottoman 64-OT  
5. Rally Armless Chair 64401  
6. Rally Aspire Chair 64331  
7. Rally Round Ottoman w/Thermoform Top 6436-OT

Rally + Power

Available in black or silver

Rally Back Heights

Mid-back Option  
Standard Back

Rally Ottomans

Rally Square Ottoman  
Rally Round Ottoman  
Rally Wedge Ottoman  
Rally Round Ottoman
1. Rally Embrace Chair w/1 Uph Arm 64111 | 2. Rally Outside Wedge Chair 64455 | 3. Rally Integrated Table 64500 | 4. Rally Round Ottoman 6436-OT
5. Rally Wedge Table 64550 | 6. Rally Wedge Ottoman 64-WG-OT | 7. Rally Inside Wedge Chair 64454
Puzzle modular

The upholstered arm width on Puzzle fits a laptop or pad of paper, making it the perfect choice for any lounge area or student residence.
1. Puzzle Armless Chair 61411 | 2. Puzzle Ottoman 61-OT | 3. Puzzle Chair w/Table Arm 61211
What you can't see.

That is what makes Sauder Education® a welcome difference in today's world.

Environmental Friendliness
The uniqueness of our renewability and replacement system significantly extends the life of furniture, ultimately reducing contributions to the waste on our planet.

Wood
The strong frame is made up of hardwood plywood and Baltic Birch plywood, providing the furniture with more stability than ordinary solid hardwood framing that can crack over time.

Foam
Only the highest quality, high-density foams are used, and are covered under warranty.

Construction
The methods allow for product longevity while providing great versatility, making it easy to access components on-site, often with one simple tool.

Fabrics
Hook-and-loop closures keep the fabric securely in place, yet allow easy on-site removal for cleaning and replacement on fully upholstered models.

Moisture Barrier
A pliable waterproof membrane protects interior foams from any kind of liquid damage - spot cleaning becomes a simple task.
Renewability & Replacement

Sauder Education® has been the pioneer in renewability since 1971. Many of our seating products are fully renewable, allowing every component, down to the fabric and foam, to be easily removed and replaced, and ultimately recycled at end-of-life. Additionally, we offer products that are component replaceable, allowing of an easily-removable component that includes fabric and foam with the assembly. These systems offer long time value for our customers’ furniture investment while helping to keep more waste out of the landfill.

Sustainability

Sauder Education® has long been a proponent of designing and building environmentally responsible seating products. Our policy starts with a commitment called stewardship, and it means actively seeing to conserve, recycle and act with respect toward the environment. We’ll go beyond the basics required, striving for sustainability of the environment from the sourcing of raw materials, to recycling and to adapting our internal processes and procedures. The company continues to implement initiatives to help promote environmentally responsible practices throughout our organization.

To further its commitment to environmental stewardship, Sauder Education is continually exploring creative, responsible ways to do business, so as to better preserve our natural resources and protect the environment for future generations. Compliance with the latest environmental laws and regulation is a natural by-product for our long-term commitment to our customers, neighbors and ourselves.

GREENGUARD® Certification

GREENGUARD Certification ensures that a product has met some of the world’s most rigorous and comprehensive standards for low emissions of volatile organic compounds (VOCs) into indoor air. GREENGUARD Certification applies to specific options on certain products. Please see product guide at greenguard.org.

BIFMA® e3 LEVEL Certification

This certification is a multi-attributed, multi-faceted approach to sustainable manufacturing within the furniture industry based on the BIFMA e3-Furniture Sustainability Standard. Under this third-party certification program, Sauder Education products and processes are evaluated based on materials, use of energy, atmosphere/ecosystem health and responsibility.
1. Latitude 2-Seat w/Center Table 10312CT  
2. Latitude Loveseat w/Wing Tables 10312WT  
3. 4700 Series Coffee Table 4700-03
1. Hale 3-Seat Bench 665193
2. Hale 2-Seat Bench 666192
Have space to fill?
Add seating to areas that are unable to accommodate large furniture by using benches. These benches are ideal for any lounge space or corridor that could use more seating.
Allure collection

Bridge auburn & garrett collections

Moment collection

Reflect seating & benches

U.S. Patent D604,058 for Allure and U.S. Patent 6,595,592 for Bridge
1. Moment Sofa 57113  |  2. Moment Arm Chair 57111
Cavetto collection

1-Piece Back Available

2-Piece Back Available

Round Tablet Permon Tablet

U.S. Patent D555,368
1. Autumn Arm Chair  7329800
2. Cavetto Loveseat 59112
3. Cavetto Chair 59111
4. 4500 Series Coffee Table 7014504
Component replaceable
Chill collection

Chill adds an element of comfort that will make students feel right at home in their suite or apartment. Available as a chair, loveseat or sofa with stylish plybent wood rail and tubular metal leg options. Arms and cushions are component replaceable for ease of style updates or repairs.
Component replaceable seating by Sauder Education® provides easy replacement of worn or damaged components in the field. When ordering new components, they arrive with fresh foam and upholstery cover applied, so a quick swap with minimal tools and effort can be achieved.

**Arms**
The arms are attached to the frame with four bolts, which are accessible from the underside of the chair and one bolt accessible after removing the seat cushion.

**Chair Base**
Includes a one-piece back and sinuous wire seat deck, can be replaced once all other components are removed.

**Seat Cushion**
Tethered to the chair frame using a fabric flap with hook-and-loop.

**Legs**
Legs are attached to the underside of the arms with bolts. Every Chill unit comes with the required attachment points to accept either metal or wood legs, which are interchangeable.
What makes Sauder Education® different?

OUR VALUES.

Sauder Education continues to uphold the core values on which the company was founded over 75 years ago. Every day, we work hard to be…

DEPENDABLE We pride ourselves on delivering durable, high quality products, and stand behind them with unmatched warranty service. If something isn’t right, we make it right. Period.

TRUSTWORTHY Each member of our team is held to the highest standards of operating with integrity and honesty. Our customers know they can trust us to do the right thing, always.

RESPONSIVE We listen to the needs of professionals responsible for creating student living and learning environments and work to provide solutions that meet those needs.

SUPPORTIVE When working with Sauder Education, help is never far away. Each customer has the benefit of a local sales representative, backed by a dedicated internal team providing a full range of services and outstanding customer support at each phase of your project.

INNOVATIVE Original thinking is at the core of the products we build. As pioneers in the use of plybending technology and inventors of the one-of-a-kind task chair Trey®, we are always looking for unique solutions to connect students to their environments.

ENVIRONMENTAL STEWARDS Sauder Education is continually exploring creative, responsible ways to do business, so as to better preserve our natural resources and protect the environment for future generations.
Traditional upholstery

1. Kirby Crescent Stool 81KR03
2. Kirby Round Stool 81KR01
3. Kirby Square Stool 81KR02
4. Upland Bar Stool 69UP25
All traditionally upholstered seating collections are available in chair, loveseat and sofa models.

Traditional upholstery only allows for replaceable cushions.
WHAT'S INSIDE

Furniture from Sauder Education® is built for durability. It can withstand heavy use in high traffic environments. We pride ourselves on delivering durable, high quality products, and stand behind them with unmatched warranty service. What you can’t see, what’s inside...that’s what really matters!

**Anti-Bacterial Vinyl Fabrics**
These materials not only help keep furniture sanitary, they also give our seating a longer, lasting life in high use environments.

**High Density Back Foam**
Superior comfort as well as back and lumbar support.

**Solid High Density Compression Seat Foam**
Greater comfort, prolonged support and cushioned definition.

**Reversible Seat Cushions**
More than doubles useful life of cushion. Available on most styles.

**No-Sag Springs or Nylon Webbing in Seat and Back Support**
Offers greater comfort and eliminates protruding spring coils.

**Insulated Seat Deck**
Reduced wear from spring contact.

**Hardwood Frame Cross Rails**
Thicker and stronger frame construction to stand up to tough environments.

**10-Year Frame Warranty**
10 times average retail warranty.

**Engineered Lumber & Strong Joint Construction**
Designed for high use environments.

**WHAT'S INSIDE**

1. **Anti-Bacterial Vinyl Fabrics**
   - These materials not only help keep furniture sanitary, they also give our seating a longer, lasting life in high use environments.

2. **High Density Back Foam**
   - Superior comfort as well as back and lumbar support.

3. **Solid High Density Compression Seat Foam**
   - Greater comfort, prolonged support and cushioned definition.

4. **Reversible Seat Cushions**

5. **No-Sag Springs or Nylon Webbing in Seat and Back Support**
   - Offers greater comfort and eliminates protruding spring coils.

6. **Insulated Seat Deck**
   - Reduced wear from spring contact.

7. **Hardwood Frame Cross Rails**
   - Thicker and stronger frame construction to stand up to tough environments.

8. **10-Year Frame Warranty**
   - 10 times average retail warranty.

9. **Engineered Lumber & Strong Joint Construction**
   - Designed for high use environments.
These four collections each feature chairs, loveseats and sofas with durable frame construction and residential style. Cushions are encased in foam to ensure comfort and each style has 2 fabric options that are stain repellent and easy to clean. Frames include a 5-year warranty, while fabric comes with a 1-year warranty.
Personalized furnishings

1. Clarity Auditorium Seating w/Tablet Arm and Embroidered Logo
1. Trey® Task Chair 7026650 w/Embroidered Logo

Custom laser cut with color fill

Embroidered logo
Occasional tables

1. Trey® Floor Rocker 7200650
2. 4700 Series Coffee Table w/shelf 4700-13
3. Rally Embrace Chair w/Up Arm Grill 64111
4. Rally Ottoman 64 OT
1. Sprout Stool 804020  |  2. Sprout Kidney Table 803232BN
Rowan

6100 Series

1. Rowan Side Table 7963419
2. Rally Fully Uph Ottoman 64-OT
1. Soho Coffee Table 7963495
2. Rally Armless 64401
3. Rally Corner Chair 64441
4. Trey® Floor Rocker 7200650
5. Beechwood Loft Bed 9116732
6. Beechwood Rolling Pedestal 9125728
7. Beechwood Writing Desk 9125736
8. Beechwood 3-Drawer Chest 9135045

Soho

Drum & Cube
General Purpose tables
Tubular Table Top Shapes

- Racetrack
- Bullet
- Rectangle
- Half Moon
- Trapezoid

Trumpet & Disc

Dining Tables

Tubular X4 Base Table

NEW

Ally

Fuse
Student Room furniture

1. Beechwood 2-Drawer Stacking Chest 9135046
2. Beechwood Jr. Loft 9115801
3. Beechwood 2-Drawer Wardrobe 9144723
See how easy it is to arrange and rearrange the zTrak Bed System and casegoods!
No Tools Required!

zTrak with zLok knobs is a truly toolless system, and no disassembly is needed for height adjustment.

See how easy it is to assemble and adjust zTrak!
Forget what you know about bed systems. The zTrak bed system dramatically improves the process used to change bed heights.

Designed and engineered for the student room environment, zTrak only requires minimal effort from 2 people to change a bed height, while significantly reducing adjustment time.

zTrak changes what was physically cumbersome for campus staff or students into a simple, quick and economical process to manage.

**lift, shift, slide...done!**
It’s really that easy.

**zTrak Bed-Mounted Desk**
Adds flexible storage and function to the student room.

**zLok Option**
The zLok spring base and stabilizer bar feature locking knobs which turn to tighten, allowing assembly, disassembly and height adjustment without the use of a mallet. Add this option to any zTrak model.

**Colors and Finishes**
zTrak wood ladder ends are available in 9 finishes matching existing Sauder Education® casegoods from the Beechwood, Espresso and Merit collections.
The Beechwood Collection offers residential style, contract durability and functional flexibility to meet the sleep, study and storage demands of today’s students.

Beechwood employs superior build methods and quality materials in the construction of a full line of functional furniture for long-term use in any campus residence.

**Beechwood Panel Beds**

Beechwood Ladder End Beds

Beechwood 72" High Loft
Available with 1-piece or 2-piece (stacking) ends

Beechwood Bunk
Available with 1-piece or 2-piece (stacking) ends

Beechwood Bed-Mounted Accessories

Beechwood 72" High Loft
Available with 1-piece or 2-piece (stacking) ends

No Tools Needed
for easy set-up or dismantling

9116804

9125512

9125513
4. Beechwood Wardrobe 9144721
Beechwood Bedroom Storage

Can be stacked on top of one another

Beechwood Handle Options

- Recessed (Standard)
- Satin Nickel (Upcharge)
- Black Matte (Upcharge)
4. PlyLok 2-Position Chair 7023810 | 5. Beechwood Pedestal Desk 9125726

Beechwood Desks

9125728 9125552
Energy efficient task light and tack board standard on all study carrels.

Beechwood Handle Options

- Recessed (Standard)
- Satin Nickel (Upcharge)
- Black Matte (Upcharge)

Energy efficient task light and tack board standard on all study carrels.
No Tools Required!
Metal ends feature hide-away bunking pin* that folds down for single bed use, no pins stick up, and no losing pins.

The Merit Collection is a fresh, innovative line of student bedroom furniture featuring proprietary upscale laminate construction in three wood finishes and optional Graphite accent tops. Merit offers a comprehensive selection of student desks, bureaus, wardrobes, beds, and chairs.

Adjustable Height
Twin/Jr. Loft

Merit Wood Loft
Available w/1-piece or 2-piece (stacking) ends

Merit Metal Loft
Available w/1-piece or 2-piece (stacking) ends

Merit Bunk
Available w/1-piece or 2-piece (stacking) ends

Merit Bed-Mounted Accessories

*U.S. Patent Pending
Raised Metal Beds

1. Merit Nightstand 9335255
2. Merit 2-Drawer Stacking Chest 9335201
3. Metal Head Panel 9616441 and Double Raised Bed 9616420
4. Merit Wardrobe 9345271
5. Merit High Rolling Pedestal 9325252
4. Merit Wardrobe 9345271
Merit Bedroom Storage

Drawer Handle Options

- Black Tapered Bow
- Satin Nickel Tapered Bow
- Black Square Bow
- Satin Nickel Square Bow
- Black Tear Drop
- Silver Nickel Tear Drop
- Recessed
Merit Study Carrels

Merit study carrels provide additional storage and function to Merit desks and are available in two widths with the option of one or two shelves. Coordinating design details create a seamless look when attached to Merit pedestal or writing desks.
5. Merit Small Writing Desk 9325239 | 6. Merit Study Carrel 9325341 | 7. Merit 3-Drawer Chest w/Pullout 9335226
The Espresso Bedroom Collection offers residential style, contract durability and functional flexibility to meet the sleep, study and storage demands of today’s students. Espresso employs superior build methods and quality materials in the construction of a full line of functional furniture for long-term use in any campus residence.

**Espresso Beds**

1. Espresso Jr. Loft
2. Espresso Loft
   - 60” Mid Loft and 72” High Loft available
   - High Loft available w/1-piece or 2-piece (stacking) ends
3. Espresso Bunk
   - Available w/1-piece or 2-piece (stacking) ends

---

1. Espresso 2-Shelf Study Carrel 9225941 | 2. Espresso Double Head Panel 9216435 and Raised Double Bed 9616420
3. Espresso 2-Drawer Stacking Chest 9235048 | 4. Espresso Nightstand 9235534
Espresso Bedroom Storage

5. Espresso 2-Shelf Study Carrel 9225941  |  6. Espresso Wardrobe 9244735

Drawer Handle Options

- Satin Nickel
- Bronze Bade
- Black Matte
- Bronze Knob
- Bronze Cup
1. Legacy 5-Drawer Chest 9535074  |  2. Legacy Twin Bed w/Footboard 9516100  |  3. Legacy Nightstand 9535536

Legacy Bedroom

1. Legacy Twin Bed 9516103
2. Legacy Twin Bed 9516101
3. Legacy 5-Drawer Chest 9535072
4. Legacy Nightstand 9535536
**All Foam Inverted Seam Mattress**

- 4" 1.5 lb. - 45 ILD High density foam core
- 1" 1.5 lb. - 65 ILD Convoluted foam topper for firmer feel
- 1" 1.5 lb. - 28 ILD Convoluted foam topper for plusher feel

**Foam Innerspring Inverted Seam Premium Mattress**

- 312 Low Profile Bonnell Coil Innerspring unit
- 2" - 1.5 lb. - 45 ILD High density foam encase rails
- 2" - 1.5 lb. - 65 ILD Convoluted foam topper for firmer feel
- 2" - 1.5 lb. - 28 ILD Convoluted foam topper for plusher feel

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**XP Plus Dual Firm Mattresses**

- Premium comfort with 2 firmness options - one side is firmer while other side provides more plush comfort
- Durable construction for enhanced service life
- Resistant to bed bugs, open flame, stains and soiling
- Inverted seam/lockstitched seam
- Non-woven fire barrier laminated to ticking
- Full scale fire tested to:
  - Boston Fire Dept. 1x-11
  - California TB129
  - ASTM 1590
  - Federal Standard 16 CFR 1632 (FF4-72)
  - CPSC 16 CFR 1633 Flammability Test
- Nylon - 210 denier nylon oxford/urethane coated ticking
- 5-year non-prorated warranty

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**Bed Bug Resistant Inverted Seam**

Research has shown that bed bugs live and reproduce in taped edge mattresses. The XP Plus Dual Firm Mattresses are designed with minimal tape exposure.
1. zTrak Loft w/zLok 9717009  |  2. Side Table 9615522  |  3. Merit Rolling Pedestal 9325252  |  4. Wood Panel Guardrail 9613746
Bed accessories pair great with new bed systems, as well as current casegood furniture already on campus. Offering finish options to match existing collections allows for a clean look in any student room. Students can easily move an accessory to fit their needs within the room. Adding an accessory or multiple accessories to beds provides students with both safety and function. Personalize the wood guardrail with your school name or logo with laser engraving.

**NEW**
Wood finish names describe the color only, not the wood species. Stains are applied to the specific product’s standard wood type such as maple, beech, oak. Not all finish colors are available on all products. Some finishes will require a minimum quantity when ordered on certain casegood products.
<table>
<thead>
<tr>
<th>Wood Finishes</th>
<th>Laminate</th>
<th>Poly/Plastic</th>
<th>Metal</th>
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<tbody>
<tr>
<td>Standard Finish</td>
<td>Standard Laminate</td>
<td>Cherry Woodgrain</td>
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<tr>
<td>Bavarian Beech</td>
<td>Cherry Woodgrain</td>
<td>Graphite (Top Only)</td>
<td></td>
</tr>
<tr>
<td>Cherry Lacquer</td>
<td>Honey Woodgrain</td>
<td>Huntington Maple</td>
<td></td>
</tr>
<tr>
<td>Chestnut</td>
<td>Light Oak</td>
<td>Medium Cherry</td>
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</tr>
<tr>
<td>Driftwood</td>
<td>Select Cherry</td>
<td>Walnut</td>
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</tr>
<tr>
<td>Honey Lacquer</td>
<td>Natural</td>
<td>Satin Black</td>
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<tr>
<td>Oak</td>
<td>Select Cherry</td>
<td>Walnut</td>
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<tr>
<td>Medium Cherry</td>
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<td>Light Oak</td>
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<td>Medium Cherry</td>
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<td>Walnut</td>
<td>Select Cherry</td>
<td>Walnut</td>
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<td>Soft White</td>
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<tr>
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<td>Umber</td>
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**General Purpose and Occasional Tables**

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<tr>
<th>4200 Series</th>
<th>4500 Series</th>
<th>4600 Series</th>
<th>4700 Series</th>
<th>6100 Series</th>
<th>Ally</th>
<th>Amigo</th>
<th>Canton</th>
<th>Disc</th>
<th>Drum &amp; Cube</th>
<th>Fuse</th>
<th>Legacy</th>
<th>Manhattan</th>
<th>Rowan</th>
<th>Soho</th>
<th>Sprout</th>
<th>Tapered Leg Base*</th>
<th>Tapered Leg Top*</th>
<th>Trumpet</th>
<th>Tubular</th>
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**Table Tops and Bases**

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<thead>
<tr>
<th>Metal Table Base</th>
<th>Wood Edge Top</th>
<th>Wood Table Base</th>
<th>Table Tops and Bases</th>
<th>Metal Components</th>
<th>Metal Beds</th>
<th>zTrak Bed Systems</th>
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</thead>
</table>

**Student Room Collections**

<table>
<thead>
<tr>
<th>Beechwood</th>
<th>Espresso</th>
<th>Legacy</th>
<th>Merit</th>
<th>Metal Components</th>
<th>Metal Beds</th>
<th>zTrak Bed Systems</th>
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*Tapered Leg Round Table not available in Cherry Woodgrain.